

A-Period				
Temperature Range	Starting temperaure (oC)	Dissloving time (seconds)	Final Temperature (oC)	Average temperature (oC)
Group 0-10	5.3	143.8	5.9	5.6
Group 10-20	14.0	99.0	16.0	15.0
Group 20-30	25.0	75.0	24.5	24.8
Group 30-40	34.0	24.0	32.0	33.0
Group 40-50	45.0	1.4	45.0	45.0
C-Period				
Group 0-10	3.3	163.5	2.3	2.8
Group 10-20	14.5	100.5	12.5	13.5
Group 20-30	23.5	60.8	23.0	23.3
Group 30-40	34.0	42.4	33.5	33.8
Group 40-50	47.0	14.6	47.0	47.0
D-Period				
Group 0-10	4.8	181.5	2.8	3.8
Group 10-20	16.0	70.2	15.5	15.8
Group 20-30	24.5	42.3	24.5	24.5
Group 30-40	34.5	24.4	33.5	34.0
Group 40-50	46.0	19.9	43.5	44.8
F-Period				
Group 0-10	5.7	162.0	6.0	5.9
Group 10-20	12.8	85.0	11.0	11.9
Group 20-30	25.0	46.3	24.0	24.5
Group 30-40	35.0	25.0	34.0	34.5
Group 40-50	49.0	18.6	46.0	47.5
G-Period				
Group 0-10	7.4	135.5	6.7	7.1
Group 10-20	14.0	75.2	11.3	12.6
Group 20-30	26.0	42.0	22.0	24.0
Group 30-40	37.5	26.0	34.5	36.0
Group 40-50	46.0	19.5	45.0	45.5

